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## STAIR TREAD GUIDANCE

This guidance is to help you select a tread that is compliant with the British Standard - BS4592-0 2006+A1 2012. This document acts as guidance only and is not exhaustive. You should satisfy yourself that the product specified complies with all aspects of the standard prior to ordering your stair tread.

## Key Design Requirements

- Treads are required to have a minimum going of 250 mm plus 16 mm overlap meaning treads with a depth less than 266 mm do not comply with the British standard
- Where metal treads or landings are used for fire escapes, the gratings shall not allow the passage of a $\mathbf{2 0} \mathbf{~ m m}$ diameter ball.
- Where stairs are used as a means of escape, the minimum stair clear width shall be $\mathbf{1 0 0 0} \mathbf{m m}$ unless supplied for hospitals which shall have a minimum clear width of $\mathbf{1 2 0 0} \mathbf{m m}$.


## Definitions

- Clear Stair width
- Distance between handrails or any other obstruction either side of strings
- Tread Length
- Distance between stair strings ( $+0 /-2 \mathrm{~mm}$ )


## Diagram 1: Requirements of the British Standards



Maximum recommended angle of pitch for industrial stairs is 38 Degrees

## TREAD WIDTHS

Ridgeway Tread Widths are determined by the mesh size. Select the relevant width to suit your application

| Standard tread Widths |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Grating Type | Tread <br> Width | End <br> Plate <br> Width | Tread <br> Width | End Plate <br> Width | Tread <br> width | End Plate <br> Width |
| LK 20mm BP (3mm) | 277 mm | 280 mm | 300 mm | 310 mm | 320 mm | 335 mm |
| LK 20mm BP (5mm) | 275 mm | 280 mm | 300 mm | 310 mm | 322 mm | 335 mm |
| LK 35mm BP (3mm) | n/a | n/a | 296 mm | 310 mm | 333 mm | 335 mm |
| LK 35mm BP (5mm) | 270 mm | 280 mm | 306 mm | 310 mm | $\mathrm{n} / \mathrm{a}$ | $/ \mathrm{a}$ |

*Other sizes are available on request

## Ridgeway Lengths

| Nosing Type | Bearing Bar size | Ball Proof Grating | Maximum Length |
| :---: | :---: | :---: | :---: |
| Pyramid | $\underline{25 \times 3}$ | 35 mm BP | 1200 mm |
| Pyramid | $\underline{25 \times 5}$ | 35 mm BP | 1200 mm |
| Pyramid | $\underline{25 \times 3}$ | 20 mm BP | 1200 mm |
| Pyramid | 25x5 | 20 mm BP | 1200 mm |
| Durbar | $\underline{25 \times 3}$ | 35 mm BP | 620 mm |
| Durbar | $\underline{25 \times 5}$ | 35 mm BP | 770 mm |
| Durbar | $40 \times 3$ | 35 mm BP | 1125 mm |
| Durbar | $40 \times 5$ | 35 mm BP | 1200 mm |
| Durbar | $\underline{25 \times 3}$ | 20 mm BP | 825 mm |
| Durbar | $\underline{25 \times 5}$ | 20 mm BP | 955 mm |
| Durbar | 40x3 | 20 mm BP | 1210 mm |
| Durbar | 30x5 | 20 mm BP | 1180 mm |
| Yellow Gritted | $\underline{25 \times 3}$ | 35 mm BP | 1200 mm |
| Yellow Gritted | 25x5 | 35 mm BP | 1200 mm |
| Yellow Gritted | $\underline{25 \times 3}$ | 20 mm BP | 1200 mm |
| Yellow Gritted | $\underline{25 \times 5}$ | $\underline{20 \mathrm{~mm} \mathrm{BP}}$ | 1210 mm |

## Durbar



Liongrip
High Vis


Is Your Stair being used as a means of escape?

## NO

35 mm Ball Proof is Acceptable

- 600 mm Clear stair width $=$ occasional one-way use
- 800 mm Clear Width $=$ Regular one-way use or occasional two-way use
- $1000 \mathrm{~mm}=$ Regular 2 way use

Select nosing to suit tread length

1. Calculate the angle and pitch of your stair
2. Select LK Standard tread width that provides a minimum 250 mm going plus 16 mm overlap

Select your surface type
Plain $=$ Slip Resistant

Serrated = Enhanced Slip
Resistant

20 mm Ball Proof Required

Select nosing to suit tread length
Minimum clear stair width $=$ 1000mm

1. Calculate the angle and pitch of your stair
2. Select LK Standard tread width that provides a minimum 250 mm going plus 16 mm overlap

Select your surface type
Plain = Slip Resistant
Serrated = Enhanced Slip
Resistant

| Tread Selection |  |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :---: |
| Quantity | Width | Length | Bearing Bar Size | Nosing Type | Ball Proof | Surface <br> Type |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |

